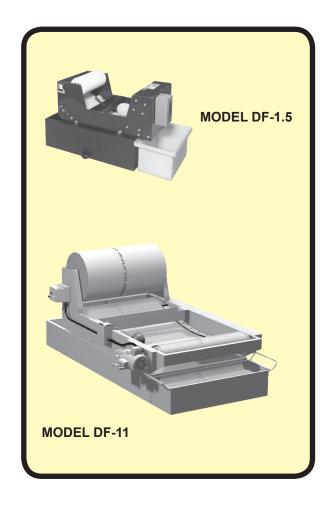
2900 MacArthur Blvd. Northbrook, IL. USA 60062 www.serfilco.com (800) 323 - 5431

BULLETIN F-701\_V AUG 2011



# AUTOMATIC DISPOSABLE FABRIC FILTRATION SYSTEMS FOR:

PHOSPHATING / PARTS WASHERS
MACHINE TOOL COOLANTS
INDUSTRIAL WASTE WATER
PROCESS OR COOLING WATER
WATER WALL SPRAY BOOTHS
TREATED PLATING WASTE

## • Unattended operation

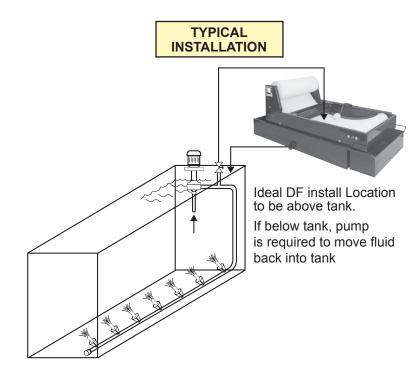
Automatically indexing media allows continuous filtration, even with varying input or solids content.

- Choice of materials
   Carbon steel or 316 stainless steel
- Sizes for any application
  From 1.5 to 113 sq. ft. of filter surface area
  Flow rates to 650 GPM @ 80 micron
- Low operating cost

#### SYSTEM OPERATION

This system is totally automatic and responds to wide variations in flow rate and solids concentration. Pump the contaminated solution to the diffuser tray which distributes flow across the full width of the filter bed. Particle separation starts immediately via gravity flow through the media to the clean reservoir below the conveyor frame. Filtered solution can then gravity drain to waste or be returned to the process via a pump.

Gravity flow allows gentle accumulation and settling of solids on the filter fabric. The concave configuration of the media bed accommodates the flow rate and maximizes solids loading on the fabric. As the media gradually becomes laden with solids, the solution level will slowly rise until the float switch activates the convey or drive motor. Consumed fabric is advanced to the sludge box as fresh media is simultaneously indexed to the solution flow.





# **SERIES 'DF'** | FILTRATION SYSTEMS

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## **SPECIFICATIONS**

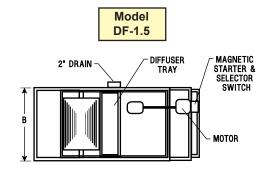
**SERIES S** 

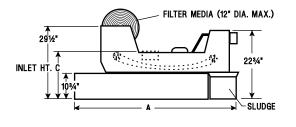
**CARBON STEEL** reservoir, frame, shafts, bearings and sprockets. Models 1.5 to 16.5 feature a 316 stainless steel conveyor belt. Larger models have galvanized belt with optional 304 or 316 stainless steel. Units are coated with corrosion resistant 2-part epoxy paint.

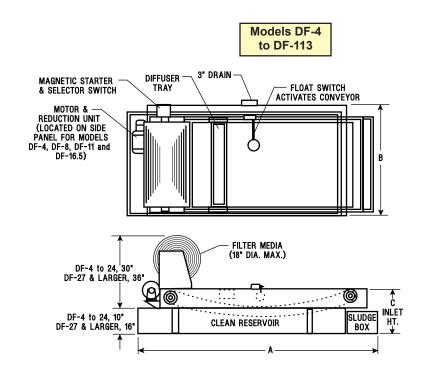
**SERIES SS** 

**316 STAINLESS STEEL** reservoir, frame, shafts, bearings, sprockets and conveyor belt. Non-wetted surfaces such as fabric bracket, motor bracket and gear reducer are carbon steel.

All units include: float switch, sludge box (HDPE on Models 1.5 and 4), filtrate reservoir which serves as a support for mounting the conveyor frame, drain, single phase drive motor and starter. Standard edge seals are PVC, 140°F maximum. EPDM and silicon rubber edge seals are optional. Order filter media separately.







FILTER MODEL	FILTER AREA	TANK CAPACITY	115V/1/60 DRIVE		OVERALL SIONS (IN		INLET HEIGHT	MEDIA WIDTH	APPROX. SHIPPING	FAI	BRIC M	IICRON	RATI	NG
	AREA	CAPACITY	MOTOR	LENGTH	WIDTH	ИЕІСИТ	(INCHES)	חוטוייי	WEIGHT	5	10	25	40	80
	SQ. FT.	GAL.	HP	Α	B HEIGHT		С	IN.	LBS.		GPM FLOW RATE			
DF-1.5	1.5	20	1/15	55	21.5	35.5	17	13	225	2	3	4	6	9
DF-4	4	49	1/3	75	28	40	19	16.5	320	5	6	10	14	23
DF-8	8	90	1/3	71	50	40	19	33	580	10	12	20	28	45
DF-11	11	115	1/3	90	50	40	19	33	760	14	17	28	39	62
DF-16.5	16.5	160	1/3	90	67	40	19	50	1025	20	25	42	58	93
DF-19	19	160	1/3	89	62	40	18	50	1025	24	29	48	67	108
DF-24	24	200	1/3	104	62	40	18	50	1420	30	36	60	84	136
DF-27	27	400	1/2	136	68	52	30	50	2400	34	41	68	95	153
DF-29	29	500	1/2	162	68	52	30	50	3110	36	44	73	102	164
DF-40	40	600	1/2	194	68	52	30	50	3750	50	60	100	140	226
DF-57	57	900	3/4	259	68	52	30	50	5250	71	80	143	200	323
DF-96	96	1370	3/4	380	68	52	30	50	7700	120	144	240	336	544
DF-113	113	1575	1	427	68	52	30	50	8655	142	160	286	400	646



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# TO ORDER, use Price Code Number

FILTER AREA	SERII	ES S	SERIES SS			
(SQUARE FEET)	MODEL	PRICE CODE NO.	MODEL	PRICE CODE NO.		
1.5	DFS-1.5-S	49-1414	DFS-1.5-SS	49-1413A		
4	DFS-4-S	49-1000	DFS-4-SS	49-1038A		
8	DFS-8-S	49-1003	DFS-8-SS	49-1040A		
11	DFS-11-S	49-1006	DFS-11-SS	49-1042A		
16.5	DFS-16.5-S	49-1007	DFS-16.5-SS	49-1043A		
19	DF-19-S	49-0015	DF-19-SS	49-0048A		
24	DF-24-S	49-0018	DF-24-SS	49-0050A		
27	DF-27-S	49-0021	DF-27-SS	49-0052A		
29	DF-29-S	49-0024	DF-29-SS	49-0054A		
40	DF-40-S	49-0027	DF-40-SS	49-0056A		
57	DF-57-S	49-0030	DF-57-SS	49-0058A		
96	DF-96-S	49-0074				
113	DF-113-S	49-0075				

# **OPTIONAL EQUIPMENT**

DESCRIPTION		PRICE CODE NO.
FLOAT ACTIVATED LEVEL CONTROL SWITCH FOR RESERVOIR PUMP NEMA 1. For single phase motors to 11/2 HP @ 115V or 2 HP @ 230VAC. Used as a pilot device or ers. Complete with float ball and mounted in reservoir tank for pump-down operation. Separate motor (see below).	49-0162	
RESERVOIR PUMP INSTALLATION AND WIRING	49-0173	
MOTOR STARTER FOR RESERVOIR PUMP 3 phase with transformer (HAND-OFF-AUTO) 1 phase with transformer (HAND-OFF-AUTO)	O-MS3S O-MS1S	
EDGE SEALS	EPDM 200°F max.	SILICON RUBBER 300°F max.
Models 1.5 - 8 Models 11 - 16.5 Models 19 - 113	49-0500 A 49-0651 A N/A	49-0500 B 49-0651 B C/F
CONVEYOR BELTS For Series DF-19S through DF-113S (Standard belts are galvanized steel.)	ADD TO MODEL	ADD TO PRICE CODE NO.
304 stainless steel 316 stainless steel	-304 -316	B C

# RESERVOIR PUMPS (not installed)

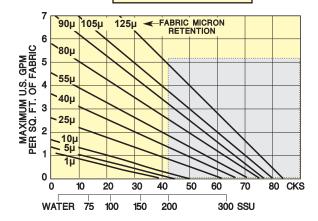
FLOW		HORSE	POWER	CAST	IRON	POLYPRO	OPYLENE	CPVC		
GPM @ TDH (ft.)		CI	PP & CPVC	MODEL	PRICE CODE NO.	MODEL	PRICE CODE NO.	MODEL	PRICE CODE NO.	
5	11	1/8	1/8	SCI 1.5	49-0149-1	EO3/4PP	39-0122 B	EO3/4C	39-0222 B	
15	11	1/4	-	SCI 4	49-0150	—	—	—	—	
24	20	1/2	1/3	SCI 8	49-0151	EOPP1	39-1121 A	EOC1	39-1221 A	
40	24	3/4	3/4	SCI 15	49-0153	EOPP3	39-1123 C	EOC3	39-1223 C	
75	20	1	1	SCI 24	49-0156	EOPP4	39-2124 J	EOC4	39-2224 J	
115	35	2	2	SCI 29	49-0158 A	EHP2	45-0623	EHC2	45-0123	
145	25	3	5	SCI 40	49-0159	EHP5	45-0645	EHC5	45-0145	
200	35	5	7 - 1/2	SCI 57	49-0160 A	EFP5	45-2254	EFC5	45-2054	

**NOTE:** Motors less than 1 HP are 1 phase, 1 HP and up are 3 phase. 3 phase motors require a separate motor starter.

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#### FLOW RATE CHART



#### **SIZING INSTRUCTIONS:**

- 1. Select the desired micron retention fabric from the Fabric Selection Chart.
- 2. Using the Flow Rate Chart, determine the flow per square foot for the selected viscosity.
- 3. Divide the total flow (GPM) you desire by the number obtained in step 2. The resultant is the size, in square feet of filter area required.

#### **FABRIC SELECTION CHART**

APPLICATION	MICRON											
APPLICATION		125	105	90	80	55	40	25	10	5	1	
Paint spray booth - water Zinc & iron phosphating		•	•	•	•	•						
Caustic washing solutions Waste treat - metal hydroxide		•	•	•	•	•	•	:				
Grinding - steel Grinding - cast iron	SN	•	•	•	:		:					
Grinding - aluminum Grinding - carbide	LUTIO			•	•	:	•	•	:			
Belt grinding - steel Belt grinding - zinc	WATER SOLUTIONS	•	:	•	:	:	:	•				
Grinding - hard plastics Grinding - soft plastics	WAT			•	•	:	•					
Grinding - steel roll Grinding - brass				•	•	•	•	•	•			
Grinding - bronze Grinding - aluminum				•	•	•	•	•				
Lapping (Oil 30 - 100) Honing (Oil 20 - 100)	su					•	•	•	•	•		
Quenching Grinding - aluminum	OIL 100-150 SSU			•	•		•	:		•		
Belt grinding - steel Belt polishing - zinc copper	100	•	•	•	•	•	• •	•	•			
Belt grinding - steel Thread grinding - steel	OIL 150-250 SSU		•	• •								
Flute - tap die grinding Crush & form grinding	0 150- SS	•	•	•								
Machine tool turning/milling	SYNTHETIC			•	•	•	•	•				

### DISPOSA-FABRIC MEDIA, use Price Code No. to order

	MODEL		-13" WIDTH*			-16 1/2" WIDTH*			-33" WIDTH			-50" WIDTH*			
	NO. *	MICRON	YARDS PER ROLL	PRICE CODE NO.	WEIGHT (LBS)	YARDS PER ROLL	PRICE CODE NO.	WEIGHT (LBS)	YARDS PER ROLL	PRICE CODE NO.	WEIGHT (LBS)	YARDS PER ROLL	PRICE CODE NO.	WEIGHT (LBS)	
PE	SF-W125 SF-W105 SF-W090	125 105 90	100 100 100	P-49-0257 1B 49-0258 1B 49-0259 1B	2 2 2	500 500 500	49-0090 1B 49-0093 1B 49-0165 1B	13 13 13	500 500 500	49-0091 1B 49-0094 1B 49-0166 1B	26 26 26	500 500 500	49-0092 1B 49-0095 1B 49-0167 1B	40 40 40	
N/PE	SF-W080 SF-W040 SF-W025	80 40 25	100 100 100	49-0260 B 49-0263 B 49-0264 B	3 3 3	500 500 500	49-0099 B 49-0108 B 49-0111 B	15 15 15	500 500 500	49-0100 B 49-0109 B 49-0112 B	30 30 30	500 500 500	49-0101 B 49-0110 B 49-0113 B	46 46 46	
RAYON	SF-W010 SF-W005 SF-W001	10 5 1	1	49-0266 B 49-0267 B 49-0268 B	3 3 4	200 200 200	49-0114 B 49-0117 B 49-0120 B	12 15 18	200 200 200	49-0115 B 49-0118 B 49-0121 B	24 30 36	200 200 200	49-0116 B 49-0119 B 49-0122 B	37 46 55	

<sup>\*</sup> Add width to Model No. - Example: SF-W125-13"