

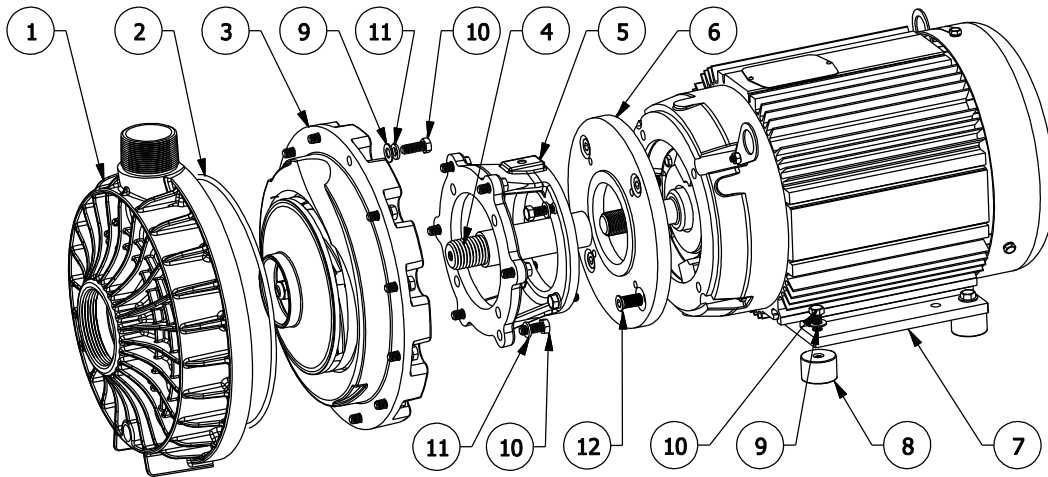
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**SERFILCO**<sup>®</sup>

# Series 'HF' | Horizontal Pump

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**PARTS LIST**  
P-8785\_E  
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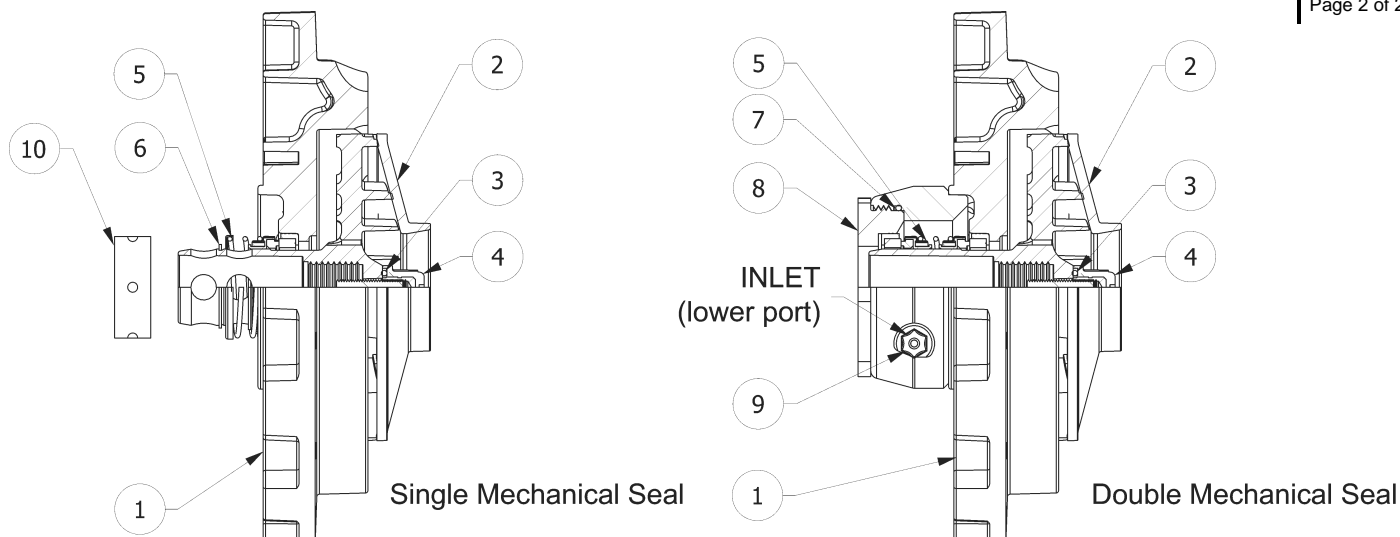
Product Bulletin:	P-208
Operation and Service Guide:	O-0990

No.	Description	Qty	CPVC	PP	PVDF
1	Suction Casing	1	44-7801-C	44-7801-PP	44-7801-K
2	O-Ring	1		22-0815 22-0846	22-0874 22-0875
3	Seal Repair Kit <i>(See second page for details)</i>	1			
4	Drive Shaft	1		44-7880 44-7881	
5	Motor Connection Bracket	1		44-2683-3	44-2683-4
6	Motor Adapter Plate	1		44-6249	
7	Motor	1		66-1561 66-1534 66-1535 66-1355-B	
8	Motor Foot	4		66-1421-2 66-1421-5	
9	Washer	16		11-0126	
10	Hex Head Bolt	26		11-0375	
11	Washer, lock	22		11-0140	
12	Screw, Flathead socket hex	4		11-0407	

### Selecting repair kit part number

	Seal Type	Impeller Material
Single Seal with EPDM	L(M8)	1 C
Single Seal with FKM	V(M8)	2 PP
Double Seal with EPDM	L(M8xM1)	3 K
Double Seal with FKM	V(M8xM1)	4
		5
		6

Example: EPDM/SiC Single seal with #4 impeller for PP pump **44-7890 - 4 - PP**



**Seal Repair Kit Assembly**

NO.	DESCRIPTION	Qty	SINGLE SEAL			DOUBLE SEAL		
			CPVC	PP	PVDF	CPVC	PP	PVDF
1	Casing Support	1	44-7811-C	44-7811-PP	44-7811-K	44-7812-C	44-7812-PP	44-7812-K
2	Impeller #1(ø5 1/4") #2(ø5 3/4") #3(ø6 5/8") #4(ø7") #5(ø7 1/2") #6(ø4 3/4")	1	44-7821-1C	44-7821-1PP	44-7821-1K	44-7822-1C	44-7822-1PP	44-7822-1K
			44-7821-2C	44-7821-2PP	44-7821-2K	44-7822-2C	44-7822-2PP	44-7822-2K
			44-7821-3C	44-7821-3PP	44-7821-3K	44-7822-3C	44-7822-3PP	44-7822-3K
			44-7821-4C	44-7821-4PP	44-7821-4K	44-7822-4C	44-7822-4PP	44-7822-4K
			44-7821-5C	44-7821-5PP	44-7821-5K	44-7822-5C	44-7822-5PP	44-7822-5K
			44-7821-6C	44-7821-6PP	44-7821-6K	44-7822-6C	44-7822-6PP	44-7822-6K
3	O-Ring EPDM FKM	1	22-0569 22-0568					
4	Cap Nut and Stud	1	44-2687-4	44-2687-4PP	44-2687-4K	44-2687-4	44-2687-4PP	44-2687-4K
5	Seal L (M1) EPDM L (M8) EPDM V(M8) FKM L (M8xM1) EPDM V(M8xM1) FKM/EPDM	1				55-0524		
						55-0525		
						55-0526		
						-		
						55-0527 55-0528		
6	Retaining Ring SS	1	11-0897					
7	O-Ring	1	-					
8	Chamber Plug	1				44-7876-C	44-7876-PP	44-7876-C
9	Tube Connector 1/8NPT x 1/4" tube	2				33-1075		
10	Collar, Single Seal	1	44-7885			-		

